# DEAR DENIER

### A NEW WORLD OF SUSTAINABLE AND INNOVATIVE HOSIERY DESIGNED IN COPENHAGEN AND CRAFTED IN ITALY







### a different type of hosiery company

Dear Denier [di(e)r de'ni(e)r] was founded in 2012 by Danish Katrine Drost Lewinsky in an entrepreneurial spirit. Katrine worked for 15 years in the fashion industry for several big fashion brands before founding Dear Denier.

While working with sales Katrine visited many stores in Scandinavia and being a tights-girl she always needed to buy new tights when on the road. However, it was almost impossible to find brands with values and products matching Katrines needs and mindset as she was looking for fashionable, functional and durable hosiery with a sustainable approach. This was her motivation for launching Dear Denier.

The company has been growing ever since and in 2017 Katrine's husband Frederik joined the company and it is now a family dream to overcome the environmental challenges of traditional hosiery production and make the most sustainable products possible without compromising on the quality.

Today Dear Denier represents "a new generation of hosiery" with functional products for modern women who are demanding more durable products as well as products made with thought for planet, nature and people.







## how is Dear Denier sustainable?

We have identified five key areas in which we disrupt business-as-usual and reduce our environmental footprint. We strive to be better all the time. That is why we work systematically with experts in each of the five areas to come up with new and better solutions.

#### **#1 THE MATERIALS**

#### Industry challenge

The materials used most often are high impact materials made with harmful raw materials, lots of chemicals, excessive amounts of water and energy.

#### Our solution

We use premium and sustainable materials such as recycled nylon and traceable natural fibres such as Egyptian organic cotton, Italian silk and cashmere produced with regard for nature, people and animals. All of our raw materials come from Italian suppliers who have certificates such as EU Ecolabel, GOTS, Global Recycle Standard, ISO 9001, OHSAS 18001, OEKO-TEX®, DETOX, HIGG Index and the like.

#### **#2 THE MANUFACTURING**

#### Industry challenge

The production is extremely energy and water consuming with high quantities of waste.

#### Our solution

Our Italian factories are highly specialised and technological OECO-TEX®-certified zero-waste factories which means they invest in sustainable solutions and work systematically to reduce their environmental footprint i.e. by purifying all wastewater from production, effective management of energy and water consumption, using renewable energy, and specialising in the use of sustainable and eco-friendly materials.

#### #3 THE DYEING

#### Industry challenge

The dyeing process is typically done with chemical dye, which can contain both heavy metals and dangerous chemicals. The water and energy consumption is excessive, and the wastewater can be contaminated.

#### Our solution

Our dyeing facilities are zero-waste facilities. They filter and clean all of the wastewater from the dyeing process. The water is monitored and re-used for production or for watering of fields and other municipal needs.

All the powder colorants used are cleaned along with the fumes from the drying process. This means that no polluting elements are emissioned into the atmosphere.

#### #4 THE PACKAGING

#### Industry challenge

The packaging is typically made of both paper and plastic. The plastic is necessary to protect the fragile product.

#### Our solution

our packaging is FSC-certified which ensures that the paper and cardboard is made from responsibly managed forests that provide environmental, social and economic benefits. From AW2020 both our outer and inner packaging will be made of 100% recycled and recyclable materials. We know of no other hosiery brands, who does this.

#### **#5 THE AFTER-LIFE**

#### Industry challenge

t takes 30-40 years for nylon to degrade into microplastic! The echnology that allows us to separate nylon from elastane and make new tights from used tights is not developed in a commercial scale yet.

#### Our solution

For recycling to be sustainable the product you make from recycled materials has to have a lower environmental impact than the product it replaces. This is quite a challenge. We are, however, working on an innovative recycling programme that we cannot wait to launch



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